

R-1505

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Revision Date: 12/04/2019 Date of Issue: 06/09/2014



Version 3.0

SECTION 1: Identification

1.1. Product Identifier

Product Form Mixture
Product Name R-1505
Synonyms Silicone Adhesive

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

Use of the Substance/Mixture For professional use only.

1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusil.com
www.nusil.com

1.4. Emergency Telephone Number

Emergency Number 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards Identification

2.1. Classification of the Substance or Mixture

GHS-US Classification

Eye Irrit. 2A H319
Skin Sens. 1 H317
Repr. 1B H360
STOT RE 2 H373
Aquatic Chronic 3 H412

Full text of hazard classes and H-statements: see section 16

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



GHS07



GHS08

Signal Word (GHS-US)

Danger

Hazard Statements (GHS-US)

H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H360 - May damage fertility or the unborn child
H373 - May cause damage to organs through prolonged or repeated exposure
H412 - Harmful to aquatic life with long lasting effects

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Precautionary Statements (GHS-US)

P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P260 - Do not breathe vapors, mist, spray.
P264 - Wash hands, forearms, and exposed areas thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P273 - Avoid release to the environment.
P280 - Wear eye protection, protective clothing, protective gloves.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P314 - Get medical advice/attention if you feel unwell.
P321 - Specific treatment (see Section 4 on this SDS).
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P363 - Wash contaminated clothing before reuse.
P405 - Store locked up.
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards

Other Hazards Not Contributing to the Classification

Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: Composition/Information On Ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product Identifier	%	GHS-US Classification
2-Butanone, O,O',O''-(methylsilylidyne)trioxime	(CAS-No.) 22984-54-9	15 - 25	Eye Irrit. 2A, H319 Skin Sens. 1B, H317 STOT RE 2, H373
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	(CAS-No.) 68909-20-6	5 - 15	Not classified
N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine	(CAS-No.) 1760-24-3	< 1	Acute Tox. 4 (Inhalation:dust,mist), H332 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 2, H401

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Dibutyltin dilaurate	(CAS-No.) 77-58-7	< 1	Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1B, H360 STOT SE 1, H370 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
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Full text of H-phrases: see section 1.6

SECTION 4: First Aid Measures

4.1. Description of First-aid Measures

First-aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid Measures After Inhalation	If inhaled, remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
First-aid Measures After Skin Contact	Remove contaminated clothing. Gently wash with plenty of soap and water. Obtain medical attention if irritation develops or persists.
First-aid Measures After Eye Contact	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-aid Measures After Ingestion	Seek medical attention if a large amount is swallowed. Rinse mouth. Do NOT induce vomiting.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries	May cause an allergic skin reaction. Causes serious eye irritation. May damage fertility. May damage the unborn child. May cause damage to organs through prolonged or repeated exposure.
Symptoms/Injuries After Inhalation	May cause respiratory irritation.
Symptoms/Injuries After Skin Contact	May cause an allergic skin reaction.
Symptoms/Injuries After Eye Contact	Causes serious eye irritation.
Symptoms/Injuries After Ingestion	Ingestion is likely to be harmful or have adverse effects.
Chronic Symptoms	May damage fertility. May damage the unborn child. May damage organs through prolonged or repeated exposure.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If medical advice is needed, have product container or label at hand.

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing Media

- Suitable Extinguishing Media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable Extinguishing Media : Do not use a heavy water stream. Application of water stream to hot product may cause frothing and increase fire intensity. A heavy water stream may spread burning liquid.

5.2. Special Hazards Arising From the Substance or Mixture

- Fire Hazard Not considered flammable but will burn at high temperatures.
- Explosion Hazard Product is not explosive.
- Reactivity Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

- Precautionary Measures Fire Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.
- Firefighting Instructions Use water spray or fog for cooling exposed containers. Avoid release to the environment.
- Protection During Firefighting Do not enter fire area without proper protective equipment, including respiratory protection.
- Hazardous Combustion Products Carbon oxides (CO, CO₂). Silicon oxides. Tin oxides. Nitrogen compounds. Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapors. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.
- Other Information Refer to Section 9 for flammability properties.

SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment And Emergency Procedures

- General Measures Do not get in eyes, on skin, or on clothing. Avoid breathing (vapor, mist, spray). Do not allow product to spread into the environment.

6.1.1. For Non-Emergency Personnel

- Protective Equipment Use appropriate personal protective equipment (PPE).
- Emergency Procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

- Protective Equipment Equip cleanup crew with proper protection.
- Emergency Procedures Ventilate area. Eliminate ignition sources. Stop leak if safe to do so.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and Materials for Containment and Cleaning Up

- For Containment Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for Cleaning Up Absorb and/or contain spill with inert material, then place in suitable container. Clean up spills immediately and dispose of waste safely.

6.4. Reference to Other Sections

See Heading 8. Exposure controls and personal protection.

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SECTION 7: Handling And Storage

7.1. Precautions for Safe Handling

Additional Hazards When Processed

When heated, material emits irritating fumes. Any proposed use of this product in elevated-temperature processes should be thoroughly evaluated to assure that safe operating conditions are established and maintained.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures
Storage Conditions

Comply with applicable regulations.

Store in a dry, cool and well-ventilated place. Keep container tightly closed.

Incompatible Materials

Strong acids. Strong bases. Strong oxidizers.

7.3. Specific End Use(S)

For professional use only.

SECTION 8: Exposure Controls/Personal Protection

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)		
USA OSHA	OSHA PEL (TWA) (mg/m ³)	6 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	20 mppcf (80 mg/m ³ /%SiO ₂)

8.2. Exposure Controls

Appropriate Engineering Controls

Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

Personal Protective Equipment

Avoid all unnecessary exposure. Gloves. Safety glasses. Protective clothing. Insufficient ventilation: wear respiratory protection.



Materials For Protective Clothing

Chemically resistant materials and fabrics.

Hand Protection

Wear protective gloves.

Eye And Face Protection

Chemical goggles or safety glasses.

Skin And Body Protection

Wear suitable protective clothing. Wash contaminated clothing before reuse.

Respiratory Protection

Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

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Environmental Exposure Controls	Do not allow the product to be released into the environment.
Consumer Exposure Controls	Do not eat, drink or smoke during use.
Other Information	When using, do not eat, drink or smoke.

SECTION 9: Physical and Chemical Properties

9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Appearance	Black
Odor	Characteristic
Odor Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	> 135 °C (275 °F)
Auto-ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (solid, gas)	No data available
Vapor Pressure	No data available
Relative Vapor Density at 20°C	No data available
Relative Density	No data available
Specific Gravity	> 1
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity	No data available

9.2. Other Information

VOC Content	< 1 %
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SECTION 10: Stability and Reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical Stability

Stable at standard temperature and pressure.

10.3. Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

10.4. Conditions to Avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible Materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous Decomposition Products

None expected under normal conditions of use.

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SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity (Oral) : Not classified

Acute Toxicity (Dermal) : Not classified

Acute Toxicity (Inhalation) : Not classified

2-Butanone, O,O',O''-(methylsilylidyne)trioxime (22984-54-9)	
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LD50 Oral Rat	2463 mg/kg
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LD50 Dermal Rat	> 2000 mg/kg
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N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3)	
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LD50 Oral Rat	2295 mg/kg
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LD50 Dermal Rabbit	> 2000 mg/kg
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LC50 Inhalation Rat	> 1.49 mg/l/4h
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Dibutyltin dilaurate (77-58-7)	
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LD50 Dermal Rat	> 2 g/kg
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Skin Corrosion/Irritation Not classified

Serious Eye Damage/Irritation Causes serious eye irritation.

Respiratory or Skin Sensitization May cause an allergic skin reaction.

Germ Cell Mutagenicity Not classified

Carcinogenicity Not classified

Reproductive Toxicity : May damage fertility or the unborn child.

Specific Target Organ Toxicity (Single Exposure) : Not classified

Specific Target Organ Toxicity (Repeated Exposure) : May cause damage to organs through prolonged or repeated exposure.

Aspiration Hazard Not classified

Symptoms/Injuries After Inhalation May cause respiratory irritation.

Symptoms/Injuries After Skin Contact May cause an allergic skin reaction.

Symptoms/Injuries After Eye Contact Causes serious eye irritation.

Symptoms/Injuries After Ingestion Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms May damage fertility. May damage the unborn child. May damage organs through prolonged or repeated exposure.

SECTION 12: Ecological Information

12.1. Toxicity

Ecology - General Harmful to aquatic life with long lasting effects.

2-Butanone, O,O',O''-(methylsilylidyne)trioxime (22984-54-9)	
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EC50 Daphnia 1	120 mg/l (Exposure time: 48h - Species: Daphnia magna)
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N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3)	
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LC50 Fish 1	597 mg/l (Species: Danio rerio)
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EC50 Daphnia 1	81 mg/l
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ErC50 (Algae)	8.8 mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata)
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15.2. US State Regulations

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
2-Butanone, O,O',O''-(methylsilylidyne)trioxime (22984-54-9)
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3)
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
Dibutyltin dilaurate (77-58-7)
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual
U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term

SECTION 16: Other Information, Including Date of Preparation or Last Revision

Date of Preparation or Latest Revision 12/04/2019

Revision

Other Information

This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Aquatic Acute 2	Hazardous to the aquatic environment - Acute Hazard Category 2
Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Muta. 2	Germ cell mutagenicity Category 2
Repr. 1B	Reproductive toxicity Category 1B
Skin Corr. 1C	Skin corrosion/irritation Category 1C
Skin Sens. 1	Skin sensitization, Category 1
Skin Sens. 1B	Skin sensitization, category 1B
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
STOT RE 2	Specific target organ toxicity (repeated exposure) Category 2

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STOT SE 1	Specific target organ toxicity (single exposure) Category 1
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H341	Suspected of causing genetic defects
H360	May damage fertility or the unborn child
H370	Causes damage to organs
H372	Causes damage to organs through prolonged or repeated exposure
H373	May cause damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H401	Toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

NFPA Health Hazard

2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA Fire Hazard

1 - Materials that must be preheated before ignition can occur.

NFPA Reactivity Hazard

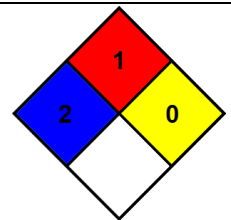
0 - Material that in themselves are normally stable, even under fire conditions.

HMIS III Rating
Health

2 Moderate Hazard - Temporary or minor injury may occur
* Chronic - Chronic (long-term) health effects may result from repeated overexposure

Flammability
Physical

1 Slight Hazard
0 Minimal Hazard



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RECALL OR BUSINESS INTERRUPTION.

Nusil US GHS SDS