

GEL-8136 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Revision Date: 01/13/2020 Date of Issue: 12/03/2014



Version 3.0

SECTION 1: Identification

1.1. Product Identifier

Product Form	Mixture
Product Name	GEL-8136 Part A
Synonyms	Silicone Gel

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

Use of the Substance/Mixture For professional use only.

1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusil.com
www.nusil.com

1.4. Emergency Telephone Number

Emergency Number 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards Identification

2.1. Classification of the Substance or Mixture

GHS-US Classification

Not classified

2.2. Label Elements

GHS-US Labeling

No labeling applicable

2.3. Other Hazards

No data available

2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: Composition/Information On Ingredients

3.1. Substances

Not applicable

3.2. Mixture

Within the meaning of the OSHA Hazard Communication Standard [29 CFR 1910.1200]: this mixture is not considered a hazard when used in a manner which is consistent with the labeled directions

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SECTION 4: First Aid Measures

4.1. Description of First-aid Measures

First-aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-aid Measures After Skin Contact	Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists.
First-aid Measures After Eye Contact	Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.
First-aid Measures After Ingestion	Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries	Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	Prolonged exposure may cause skin irritation.
Symptoms/Injuries After Eye Contact	May cause slight irritation to eyes.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing Media

Suitable Extinguishing Media	: Water spray, fog, carbon dioxide (CO ₂), alcohol-resistant foam, or dry chemical.
Unsuitable Extinguishing Media	: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard	Not considered flammable but may burn at high temperatures.
Explosion Hazard	Product is not explosive.
Reactivity	Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire	Exercise caution when fighting any chemical fire.
Firefighting Instructions	Use water spray or fog for cooling exposed containers.
Protection During Firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.

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SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment And Emergency Procedures

General Measures Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapor, mist, spray).

6.1.1. For Non-Emergency Personnel

Protective Equipment Use appropriate personal protective equipment (PPE).

Emergency Procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective Equipment Equip cleanup crew with proper protection.

Emergency Procedures Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: Handling And Storage

7.1. Precautions for Safe Handling

Precautions for Safe Handling Avoid prolonged contact with eyes, skin and clothing. Avoid breathing vapors, mist, spray. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

Hygiene Measures Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures Comply with applicable regulations.

Storage Conditions Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(S)

For professional use only.

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SECTION 8: Exposure Controls/Personal Protection

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

8.2. Exposure Controls

Appropriate Engineering Controls

Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment

Gloves. Protective clothing. Protective goggles.



Materials For Protective Clothing

Chemically resistant materials and fabrics.

Hand Protection

Wear protective gloves.

Eye And Face Protection

Chemical safety goggles.

Skin And Body Protection

Wear suitable protective clothing.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information

When using, do not eat, drink or smoke.

SECTION 9: Physical and Chemical Properties

9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Appearance	Colorless
Odor	Odorless
Odor Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	> 135 °C (> 275 °F)
Auto-ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (solid, gas)	Not applicable
Vapor Pressure	No data available
Relative Vapor Density at 20°C	No data available
Relative Density	< 1 (water = 1)
Solubility	No data available

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Partition Coefficient n-Octanol/Water No data available
Viscosity No data available

9.2. Other Information

No additional information available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Contact with water, alcohols, acids or bases, and many metals or metallic compounds can liberate flammable Hydrogen gas which can form explosive mixtures in air.

10.2. Chemical Stability

Stable at normal conditions.

10.3. Possibility of Hazardous Reactions

Evolved hydrogen gas is flammable and may form explosive mixtures with air.

10.4. Conditions to Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible Materials

Water, alcohols, acids, bases, strong oxidizing agents, catalytic metals, metallic compounds.

10.6. Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat condition may evolve the following hazardous decomposition product: Flammable hydrogen gas. Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity	: Not classified
Skin Corrosion/Irritation	Not classified
Serious Eye Damage/Irritation	Not classified
Respiratory or Skin Sensitization	Not classified
Germ Cell Mutagenicity	Not classified
Carcinogenicity	Not classified
Reproductive Toxicity	: Not classified
Specific Target Organ Toxicity (Single Exposure)	: Not classified
Specific Target Organ Toxicity (Repeated Exposure)	: Not classified
Aspiration Hazard	Not classified
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	Prolonged exposure may cause skin irritation.
Symptoms/Injuries After Eye Contact	May cause slight irritation to eyes.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None expected under normal conditions of use.

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SECTION 12: Ecological Information

12.1. Toxicity

Ecology - General Not classified.

12.2. Persistence and Degradability

GEL-8136Part A	
Persistence and Degradability	Not established.

12.3. Bioaccumulative Potential

GEL-8136Part A	
Bioaccumulative Potential	Not established.

12.4. Mobility In Soil

No additional information available

12.5. Other Adverse Effects

Other Information Avoid release to the environment.

SECTION 13: Disposal Considerations

13.1. Waste Treatment Methods

Waste Disposal Dispose of contents/container in accordance with local, regional, national, and international regulations.
Recommendations
Additional Information Container may remain hazardous when empty. Continue to observe all precautions.
Ecology - Waste Materials Avoid release to the environment.

SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT Not regulated for transport

14.2. In Accordance with IMDG Not regulated for transport

14.3. In Accordance with IATA Not regulated for transport

SECTION 15: Regulatory Information

15.1. US Federal Regulations

All components in this mixture are listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, have been exempted, or not disclosed due to CBI requirements or disclosure rules according to the relevant regulation.

15.2. US State Regulations

Neither this product nor its chemical components appear on any US state lists, or its chemical components are not required to be disclosed

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SECTION 16: Other Information, Including Date of Preparation or Last Revision

Date of Preparation or Latest Revision 01/13/2020

Other Information

This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

NFPA Health Hazard

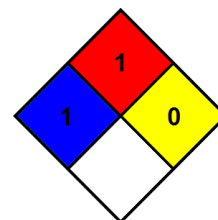
1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.

NFPA Fire Hazard

1 - Materials that must be preheated before ignition can occur.

NFPA Reactivity Hazard

0 - Material that in themselves are normally stable, even under fire conditions.



HMIS III Rating

Health : 1 Slight Hazard - Irritation or minor reversible injury possible

Flammability : 1 Slight Hazard

Physical : 0 Minimal Hazard

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Nusil US GHS SDS

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Revision Date: 01/13/2020 Date of Issue: 12/03/2014



Version 3.0

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
Product Name : GEL-8136 Part B
Synonyms : Silicone Gel

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : For professional use only.

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusil.com
www.nusil.com

1.4. Emergency telephone number

Emergency number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Skin Irrit. 2 H315
Eye Irrit. 2A H319
STOT SE 3 H335

Full text of hazard classes and H-statements : see section 1.6

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



GHS07

Signal word (GHS-US) : Warning

Hazard statements (GHS-US) : H315 - Causes skin irritation
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation

Precautionary statements (GHS-US) : P261 - Avoid breathing vapors, mist, or spray.
P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves, protective clothing, and eye protection.
P302+P352 - If on skin: Wash with plenty of water.
P304+P340 - If inhaled: Remove person to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338 - If in eyes: Rinse cautiously with water for

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several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312 - Call a poison center or doctor if you feel unwell.

P321 - Specific treatment (see section 4 on this SDS).

P332+P313 - If skin irritation occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P405 - Store locked up.

P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other hazards

Other hazards not contributing to the classification : Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/Information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	GHS-US classification
Siloxanes and Silicones, dimethyl, hydrogen-terminated	(CAS-No.) 70900-21-9	40 - 60	Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335

Full text of H-phrases: see section 1.6

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

First-aid measures after skin contact : Remove contaminated clothing. Drench affected area with water or soap and water for at least 15 minutes. Wash contaminated clothing before reuse. Obtain medical attention if irritation develops or persists.

First-aid measures after eye contact : Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

First-aid measures after ingestion : Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

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4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries	: Causes serious eye irritation. Causes skin irritation. May cause respiratory irritation.
Symptoms/injuries after inhalation	: Irritation of the respiratory tract and the other mucous membranes.
Symptoms/injuries after skin contact	: Redness, pain, swelling, itching, burning, dryness, and dermatitis.
Symptoms/injuries after eye contact	: Redness, pain, swelling, itching, burning, tearing, and blurred vision.
Symptoms/injuries after ingestion	: Ingestion may cause adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Fire-Fighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: Not considered flammable but may burn at high temperatures.
Explosion hazard	: Product is not explosive.
Reactivity	: Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

Precautionary measures fire	: Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.
Firefighting instructions	: Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.
Other information	: Refer to Section 9 for flammability properties.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor, mist, spray).
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6.1.1. For non-emergency personnel

Protective equipment	: Use appropriate personal protection equipment (PPE).
Emergency procedures	: Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment	: Equip cleanup crew with proper protection.
Emergency procedures	: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters.

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6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clean up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to other sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid breathing vapors, mist, spray. Avoid contact with skin, eyes and clothing.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.
- Incompatible products : Strong acids, strong bases, strong oxidizers.

7.3. Specific end use(s)

For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

8.2. Exposure controls

- Appropriate engineering controls : Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.
- Personal protective equipment : Gloves. Protective clothing. Protective goggles.



- Materials for protective clothing : Chemically resistant materials and fabrics.
- Hand protection : Wear chemically resistant protective gloves.
- Eye protection : Chemical safety goggles.
- Skin and body protection : Wear suitable protective clothing.

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Respiratory protection	: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.
Other information	: When using, do not eat, drink or smoke.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Colorless
Odor	: Odorless
Odor threshold	: No data available
pH	: No data available
Evaporation Rate	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 135 °C
Auto-ignition Temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Specific Gravity	: <1
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizers.

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10.6. Hazardous decomposition products

Thermal decomposition generates: Carbon oxides (CO, CO₂). Silicon oxides. Will decompose above 150 °C (>300° F) releasing formaldehyde vapors. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation. May produce explosive hydrogen gas on contact with incompatibilities or upon thermal decomposition.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: May cause respiratory irritation.
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: Irritation of the respiratory tract and the other mucous membranes.
Symptoms/injuries after skin contact	: Redness, pain, swelling, itching, burning, dryness, and dermatitis.
Symptoms/injuries after eye contact	: Redness, pain, swelling, itching, burning, tearing, and blurred vision.
Symptoms/injuries after ingestion	: Ingestion may cause adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Not classified.

12.2. Persistence and degradability

GEL-8136Part B	
Persistence and degradability	Not established.

12.3. Bioaccumulative potential

GEL-8136Part B	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

- Waste disposal : Dispose of contents/container in accordance with local, regional, national, and international regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

- 14.1. In Accordance with DOT** Not regulated for transport
14.2. In Accordance with IMDG Not regulated for transport
14.3. In Accordance with IATA Not regulated for transport

SECTION 15: Regulatory information

15.1. US Federal regulations

All components in this mixture are listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, have been exempted, or not disclosed due to CBI requirements or disclosure rules according to the relevant regulation.

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SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard

15.2. US State regulations

Neither this product nor its chemical components appear on any US state lists, or its chemical components are not required to be disclosed

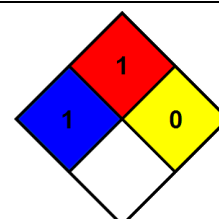
SECTION 16: Other information, including date of preparation or last revision

- Revision date : 01/13/2020
Other information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

Full text of H-phrases:

Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation

- NFPA health hazard : 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.
NFPA fire hazard : 1 - Must be preheated before ignition can occur.



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NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.

HMIS III Rating

Health : 1 Slight Hazard - Irritation or minor reversible injury possible

Flammability : 1 Slight Hazard

Physical : 0 Minimal Hazard

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