

# CV4-2289-1

## Controlled volatility thixotropic silicone elastomer

### DESCRIPTION

- Two-part, white silicone system
- Offers low modulus
- 1:1 Mix Ratio (Part A:B)

Meets or exceeds the ASTM E 595 low outgas specifications outlined in NASA SP-R-0022A and European Space Agency PSS-014-702, with a TML of  $\leq 1\%$  and CVCM of  $\leq 0.1\%$

### APPLICATION

- For applications requiring low outgassing and minimal volatile condensables under extreme operating conditions
- To provide protection of electric components and assemblies against shock, vibration, moisture, dust, chemicals and other environmental hazards
- Ideal for use in potting connectors, cable harness breakouts, molded high-voltage terminals, seals and gaskets due to its high tear strength
- For use as a thixotropic adhesive
- For applications requiring a broader operating temperature range

### PROPERTIES

Typical Properties	Average Result	Standard	NT-TM
<b>Uncured:</b>			
Appearance	White	ASTM D2090	002
Viscosity, Part A	1,300,000 cP (1,300,000 mPas)	ASTM D1084, D2196	001
Viscosity, Part B	1,000,000 cP (1,000,000 mPas)	ASTM D1084, D2196	001
Work Time	30 minutes	-	008
Tack-Free Time	10 hours	ASTM C679	005
<b>Cured: 30 minutes at 150°C (302°F)</b>			
Durometer, Type A	30	ASTM D2240	006
Tensile Strength	650 psi (4.5 MPa)	ASTM D412	007
Elongation	400%	ASTM D412	007
Lap Shear Strength (primed w/ CF1-135)	325 psi (2.2 MPa)	ASTM D1002	010
Collected Volatile Condensable Material (CVCM)	0.04%	ASTM E595	072

Typical Properties	Average Result	Standard	NT-TM
Total Mass Loss (TML)	0.40%	ASTM E595	072

Properties tested on a lot-to-lot basis. Do not use the properties shown in this technical profile as a basis for preparing specifications Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

## INSTRUCTIONS FOR USE

### Mixing

Mix Part A and B in a 1:1 mix ratio by weight. CV4-2289-1 is ideal for static mix and dispense application.

### Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply full vacuum to a container rated for use and at least four times the volume of the material being deaerated. Hold vacuum until bulk deaeration is complete.

### Inhibition Concerns

Cures in contact with most materials common to electronic assemblies. Exceptions include butyl and chlorinated rubbers, some RTV silicones and unreacted residues of some curing agents. Units being encapsulated or potted should be clean and free of surface contaminants. Containers and dispensers being used should also be clean and dry. Cure inhibition can usually be prevented by washing all containers with solvent or volatilizing the contaminant by heating.

Note: Some bonding application may require the use of a primer. NuSil Technology CF1-135 silicone primer is recommended.

### Adjustable Cure Schedule

Product cures at a wide range of temperatures and cure times to accommodate different production needs. [Contact](#) NuSil Technology for details.

## OPERATING TEMPERATURE

The operating temperature range of a silicone in any application is dependent on many variables, including but not limited to: temperature, time of exposure, type of atmosphere, exposure of the material's surface to the atmosphere, and mechanical stress. In addition, a material's physical properties will vary at both the high and low end of the operating temperature range. This type of silicone typically remains flexible at extremely low temperatures and has been known to perform at -120°C (-248°F) as well as resist breakdown at elevated temperatures up to 300°C (572°F). The user is

Packaging	Warranty
50 ml SxS Kit	12 Months

responsible to verify performance of a material in a specific application.

## ROHS AND REACH COMPLIANCE

Please [contact](#) NuSil Technology's Regulatory Compliance department with any questions or for further assistance

## SPECIFICATIONS

Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

## WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

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